# ECONOMIC DESIGN CRITERIA

## BASIC ECONOMIC TERMS

- <u>Total Capital Investment</u>, *TCI* or *I* (Total Capital Investment)=(Fixed Capital Investment)+ (Working Capital) *TCI = FCI + WC*
- <u>Fixed Capital Investment</u>, FCI or I<sub>F</sub>
  FCI = (Direct Costs) + (Indirect Costs)
- Working Capital, WC or  $I_W$

Cash, raw materials, stock, etc. About 10-20% of TCI.



• Product Cost, C

 $C = C_I + C_O + C_O + C_G$ 

• Fixed Charges,  $C_I$ 

Do not depend on production level (insurance, property taxes, depreciation, rent etc.)

• Direct Production Cost,  $C_Q$ 

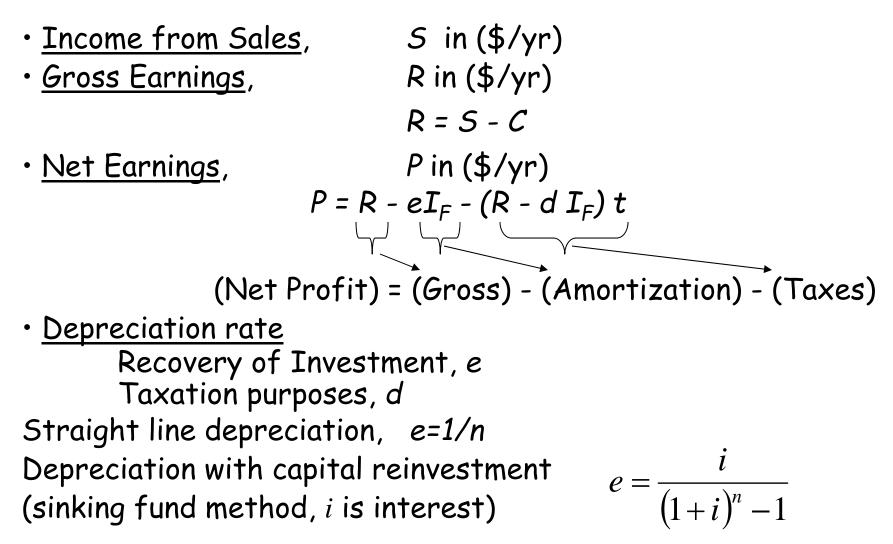
Labor, utilities, raw materials, maintenance, supplies, royalties etc.

• Plant Overhead,  $C_O$ 

Recreation, employee facilities, packaging etc.

• <u>General Expenses</u>,  $C_G$ 

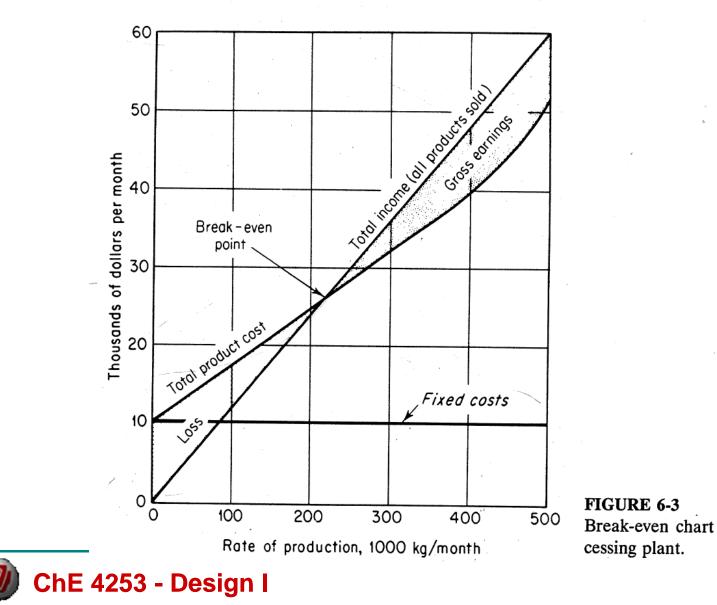
Administration, marketing, R&D, distribution.





## **BASIC ECONOMIC TERMS (break-even chart)**

#### **50** PLANT DESIGN AND ECONOMICS FOL \_HEMICAL ENGINEERS



#### Salvage Value

Net cash obtainable from the sale of used property (above charges for removal and sale)

<u>Scrap value</u>: Salvage value after dismantling a unit.

#### Present Value

<u>Book Value</u>: (Total Capital Investment) - (All Depreciation)

<u>Market Value</u> : Cash obtainable from selling the unit.

<u>Replacement Value</u> : Cost of obtaining the same property.



## Depreciation

Reduction in value due to any causes.

*Example*: Pump

Cost : $C_V = $12,000$ Scrap value : $V_S = $2,000$ 

Depreciation :  $C_V - V_S = $10,000$ 

For engineers, depreciation is considered as a cost for using the equipment.



## DEPRECIATION

### Types Of Depreciation

<u>Physical</u>: Wear and Tear, corrosion, accidents, age deterioration.

<u>Functional:</u> All other causes.

<u>Obsolescence</u>: Due to technological advances.

<u>Depletion</u>: Loss due to materials consumed. Applicable to Natural Resources (timber, mineral, oil deposits)

**IRS:** "A reasonable allowance for the exhaustion, wear and tear of property used in the trade or business including a reasonable allowance for obsolescence"



<u>Service Life</u>

The IRS has determined various values (See Peters et al., 2003, for complete list).

<u>Group 1</u>: General Business Assets. (Office furniture, Land, Buildings, etc)

<u>Group 2:</u> Non-manufacturing activities: (Agriculture, Fishing, Mining, etc.)

<u>Group 3</u>: Manufacturing, e.g. Petroleum Refining: 16 years. Chemicals 11 years.

<u>Group 4:</u> Transportation, Communication and Public Utilities: (Electrical, Gas, Motor transport, Radio and TV broadcasting, railroad, etc.)



